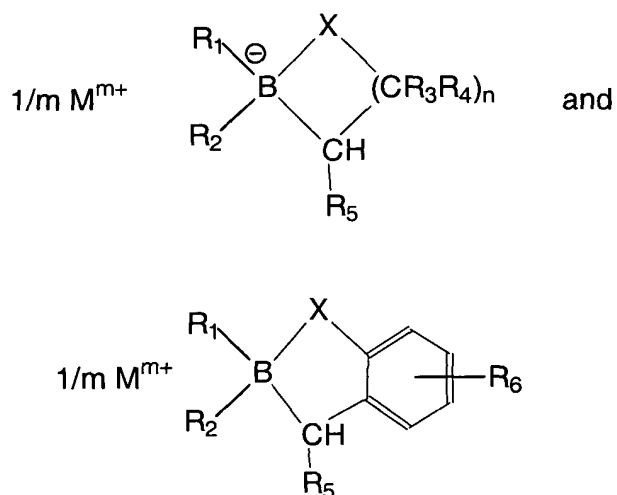


### Abstract of the Disclosur

[0077] Disclosed are internally blocked borates useful for polymerizable compositions, and polymerizable adhesives made therewith. The internally blocked borates have general structures:



wherein X represents  $\text{—CHR}_6\text{—}$ , oxygen or sulfur; n is an integer;  $\text{R}_1$ ,  $\text{R}_2$ ,  $\text{R}_3$ ,  $\text{R}_4$ ,  $\text{R}_5$ , and  $\text{R}_6$  are independently selected, for example, from unsubstituted and substituted  $\text{C}_1\text{—C}_{10}$  alkyl, alkylene groups, or aryl groups, including other embodiments further defined, and M is a counter ion with positive charge m.